

Initial Heating Up Instructions

Data Sheet 13
Initial Heat Up Procedure

The screed must be allowed to cure and dry before any heat is applied through the underfloor heating system. The Screed manufactures instructions and recommendations must be adhered to at all times

The initial heating up operation shall be carried out after the following number of days in accordance with **EN 1264-4:2001 (E)**:

For all Cementitious Sand & Cement Screeds:

- Not before **21 Days**

For all Anhydrite / Calcium Sulfate Screeds:

- Not before **7 Days**

After the above drying period the Flow Temperature must be limited to between **20 °C & 25 °C** for at Least **3 Days**.

Subsequently the Design Temperature shall be set and maintained for at least a further **4 Days**.

The heating up process shall be documented.